

An Introduction to the IECEX OCS

Mark Amos
IECEx Secretariat
Business Manager

IECEx Industry Symposium September 2023





IECEx Certification Schemes



... applications of Standards

Standards as documentation of collected knowledge, and experience and learnings

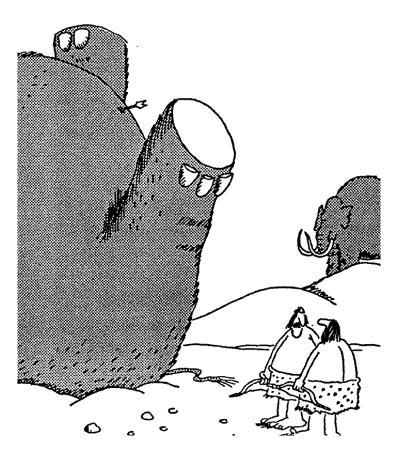
Promoting good ideas and advising how to avoid repeating mistakes



IECEX

... the basis for the first cave painting as the first Standard ??





"Hey Ugg, we should make a note of that spot."



IECEx Certification Schemes



IECEx System

IECEx Certified Equipment Scheme
Certification of Ex Equipment

IECEx Conformity Mark License

IECEx Certified Service Facility Scheme
Certification of Ex Service Providers

IECEx Certificate of Personnel Competence Scheme Certification of Skills, Knowledge and Experience

IECEx Recognised Training Provider Program (RTPP)
Recognition of Training Bodies



IECEx Certificates of Conformity







IEC. TEG	IECEx Certificate of Conformity				
		TECHNICAL COMMISSION or Explosive Atmospheres			
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Ex Equipment, Ex
Components +
Systems +
Mechanical Ex
Equipment

'One-offs' & Assemblies

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Certificate No.:	IECE: VTT 11.0001X	Issue No.:0	Certificate history
Status:	Current		
Date of Issue:	2011-02-10	Page 1 of 4	
Applicant:	ABB Dy Machines Strombergints 1 FI-00380 Helsinki Finland		
Electrical Apparatus: Serial number(s) or Unique Identification:	Converter fed cage indo AMA SOOLGA BSFPH, no		
Type of Protection	Ех.рх о		
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approved for issue on a certification Body:	behalf of the IECEx 1	Rieto Sulonen	
Position		Team Leader	
Signature: for printed version)			
Date	-		
2. This certificate is not	chedule may only be reprodu transferable and remains the enticity of this certificate may	oed in full. property of the issuing body, be wrifted by visiting the Official	IECEx Website.
ertificate issued by:			
VII	Expert Services Ltd. Nakaari 7 B, Espoo P.O.Box 1001 FI-02046 VTT Finland	-/-	PERT SERVICES LTD

Ex Equipment Unit
Verification and
Assemblies

Services



Ex Services – for example, Repair to IEC 60079-19

Personnel Competence



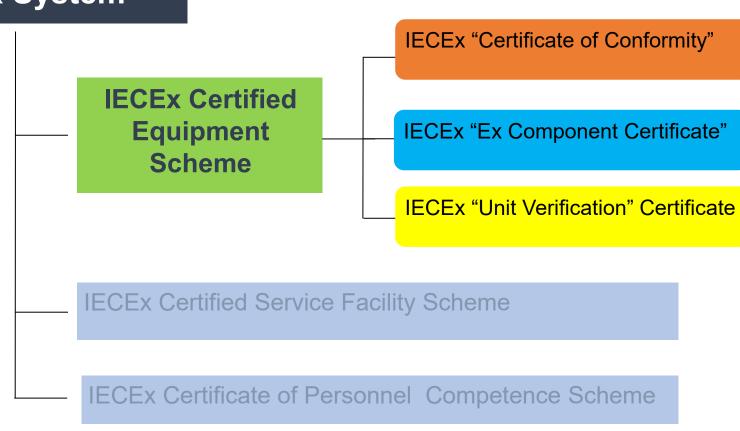
Ex Competent Person, with Photo ID Card



IECEx Certificates of Conformity











IECEx "Certificate of Conformity"

IECEx Equipment Scheme

IECEx "Ex Component Certificate"

IECEx "Unit Verification" Certificate

According to ISO/IEC 17067 - Conformity assessment — *Fundamentals* of product certification and guidelines for product certification schemes

ISO Type 5 – Mass production Testing + SurveillanceISO Type 'N' Unit Certification – "One-Offs" or limited production

IECEx "Unit Verification"
Certificate for Assemblies



IMPORTANT FACTS ABOUT IECEX CERTIFICATES



It is VERY important for continued safety that

- 1. you understand how to identify IECEx Certified Equipment and validate this against an IECEx Certificate
- 2. All types of users and readers of IECEx Certificates are provided with and know how to find and use critical information about the equipment that they are:
 - Selecting for use
 - Installing for use
 - Inspecting before, during and after installation
 - Operating
 - Maintaining, repairing and overhauling

SO



The IECEx Certificate number MUST appear on product







https://www.iecex-certs.com/#/deliverables/CERT/3339/view

Under the IECEx Certified Equipment Scheme, the IECEx Certificate number displayed on the product matches the Certificate Number as shown on the Master version on the IECEx website – this enables instant verification of claims of IECEx Certification via the IECEx OCS ... more about this later





Attachments & Annexes to Certificates





Baseefa

Rockhead Business Park Staden lane, Buxton, Derbyshire SK17 9RZ United Kingdom



ANNEX to IECEx BAS 08.0111X

Issue No. 0

Date: 2009/02/13

Each of the following gland types may be manufactured in brass, stainless steel or aluminum and may be supplied with specified alternative entry thread forms.

Variant 0.1 - Type PR 411

The Type PR 411 cable gland is intended for use with an effectively filled circular cable in flameproof applications. For other protection concepts the cable gland is intended for use with effectively filled circular, unarmoured, armoured, steel basket weave armoured or braided (screened) cable and comprises the following components:

- a. An entry component in the size ranges Os to F (M16 to M75)
- b. A compressible sealing ring
- c. A nylon skid washer
- d. A threaded compression spigot

Variant 0.2 - Type PR 453

The Type PR 453 cable gland is intended for use with an effectively filled and circular armoured or braided cable and comprises the following components:

- a. An entry component, in the size range Os to F (M16 to M75)
- b. A compressible sealing ring
- c. A combined compression spigot and armour clamping cone
- d. A dedicated armour, or braid, clamping ring
- e. A middle nut
- f. An outer seal assembly (sleeve seal and support ring Os-F)
- g. A back nut



Any Attachments / Annexes to the online certificate contain additional product information, Installation Instructions, Operation Instructions etcetra and MUST always be read with the certificate AND provided with downloaded or printed copies of the Certificate



IMPORTANT DEFINITIONS & DIFFERENCES



It is important that you understand some definitions and the differences between them ...

- Ex Equipment
- Ex Component
- Assembly
- Specific Conditions of Use
- Schedule of Limitation
- ExTR Summary
- QAR Summary

...we will explore these as we proceed through the presentation (further references = IEC 60079-0 and IECEx Rules)



Registry c



Only a Summan
 Report is shown
 Registration p according to the



IECEx Certificate of Conformity

Issue No: 0

___|ports



Certificate No.: IECEx UL 19.0039X Page 2 of 3

Manufacturer: Eaton's Crouse-Hinds Business

Eaton's Crouse-Hinds Business 1201 Wolf St. Syracuse, NY 13208 United States of America

United States of America

2019-10-11

Eaton Crouse-Hinds 1700 Blue Hills Drive NE Roanoke, VA 24012 United States of America COOPER ELECT LTD. No. 189 Liuya Changzhou, China

Eaton Electrical (Australia) Pty Ltd.

10 Kent Road Mascot, NSW 2020 Australia

This certificate is issued as verification that a sample(s), representative of product the IEC Standard list below and that the manufacturer's quality system, relating to the assessed and found to comply with the IECEX Quality system requirements. This certificate Scheme Rules, IECEX 02 and Operational Documents as amended

Test Report and Quality
Assessment Report
Summaries are connected to
the IECEx Certificate on page 2

STANDARDS:

Date of issue:

Additional

locations:

manufacturing

The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards

IEC 60079-0:2017 Explosive atmospheres - Part 0: Equipment General requirement Edition: 7.0

IEC 60079-11:2011 Explosive atmospheres - Part 11: quipment protection in intrinsic safety "I"

Edition:6.0

IEC 60079-31:2013 Explosive atmospheres art 31: Equipment du Ignition protection by enclosure "t"

IEC 60079-7:2017 Explosive atmost veres - Part 7: Equippe at protection by increased safety "e"

This prificate does not in the compliance with safety and performance requirement

This perificate does not in the state compliance with safety and performance requirements other than those expressly included in the Standards listed above.

TEST & ASSESSMEN REPORTS:

A sample(s) of total dipment listed has successfully met the examination and test requirements as recorded in:

Test Report:

Edition:5.1

US/UL/ExTR19.0045/00

Quality Assessment Reports:

AU/TSA/QAR06.0020/11 GB/BAS/QAR07.0041/09 US/UL/QAR17.0013/01

'i" Protection "n" Optical Radiation "op" Dust Ignition

and Factory Audit

been issued ssment



Certificates Up-Issued to cover changes



Changes may include:

- New models added
- Design changes
- New Manufacturing sites added
- Administrative changes (change in company name or address)

AND

 The certificate must always explain why it has been up-issued and what the changes are in the *Details of Certificate Change* field







IECEx "Certificate of Conformity"

IECEx Equipment Scheme

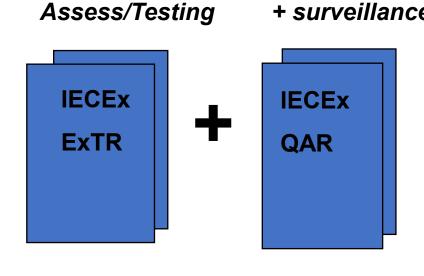


Certificates for Mass Production OR "one-off" Items

Product



Mass **Production**



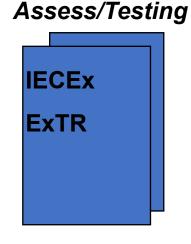
Factory Audit

+ surveillance

IECEx CoC



"One-Off" or Limited Number **Manufacture**



Product

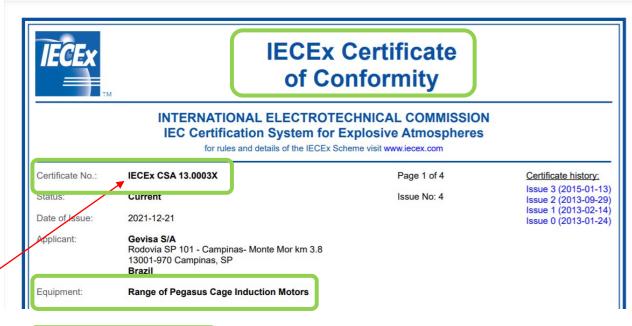
IECEx Certificate of Conformity UNIT VERIFICATION IECEX TUN 12.0012X Issue No.:0 Serial number(s) or Unique identification



IECEx "NORMAL" EQUIPMENT Certificate of Conformity



- Covers "future" mass production runs.
- No limit for the number of units of product
- Do not expire or require up-issue with a change of the Standard(s)
- Test samples must comply with all relevant requirements of all relevant Ex Standards
- Ongoing Factory / factories Quality Management System Assessment is required.
- Will have an "X" suffix to Cert # if there are Specific Conditions of Use for the equipment
- Any ANNEXES to the Certificate MUST also be read when reading the Certificate



SPECIFIC CONDITIONS OF USE: YES as shown below:

The enclosures are parged with air air of flow rate of not less than 180 m³/hour for a period of not less than 15 minutes for frame size 500, 50 minutes for frame size 800 and 45 minutes for frame size 1000.

- ii. Each and every machine is to be subjected to an internal overpressure test of 45 mbar (frame size 500), 49.8 mbar (frame size 800) or 48.0 mbar (frame size 1000) for two minutes, followed by a leakage test at 29.3 mbar for frame size 500, 32.8 mbar for frame size 800 or at 32.0 mbar for frame size 1000. The leakage shall not exceed 15.31 m³/h for frame size 500, 58.94 m³/h for fame size 800 or 8.81 m³/h for frame size 1000.
- iii. The pressurization and purging system attached to the enclosures must be set to provide the above purge flow rate and time and set to provide a low pressure monitoring system set to a minimum of 2.0 mbar.

Annex:

Annex 01 to IECEx LCIE 21.00016 X issue 00 .pdf





IECEx Equipment Scheme

IECEx "Ex Component Certificate"



IECEx "Ex Component" Certificates



.... are for the certification of

"equipment intended to be part of Ex Equipment which is incomplete, not intended to be used alone, and requires additional evaluation prior to incorporation into Ex Equipment"

The format & content is the same as a "normal" Certificate of Conformity with the following differences:

- The Certificate # always has a 'U" suffix
- Has a special title of "Ex Component Certificate"
- Always Includes a special Schedule of Limitations field that contains CRITICAL INFORMATION necessary to correctly apply the Ex Component



SCHEDULE OF LIMITATIONS:

- 1. For details on the flameproof joints, the manufacturer shall be contacted.
- 2. Non-transmission test of the cylindrical joint of the switch has been conducted by considering the test factor in Table 10 in IEC 60079-1 up to ambient temperature as +70 °C.
- 3. Pilot lamp & selector switch shall only be installed in flameproof enclosure with the maximum internal volume of 35 liters for Group IIC.
- 4. Pilot lamp & selector switch shall only be installed in flameproof enclosure with the maximum internal volume of 160 liters for Group IIB+H2.
- 5. Pilot lamp & selector switch shall only be installed in flameproof enclosure with reference pressure less than 20 bar.
- Pilot lamp & selector switch shall only be installed in flameproof enclosure with enclosure walls having minimum engagement length of 20 mm for M30 x 1.5.
- 7. When it is installed in the dust explosive atmosphere, the warning "POTENTIAL ELECTROSTATIC CHARGING HAZARD SEE INSTRUCTIONS" shall be applied (For enclosure covered with a non-conductive material, propagation brush discharges shall be avoided.)





IECEx Equipment Scheme

IECEx "Unit Verification" Certificate



IECEx "Unit Verification" Certificates

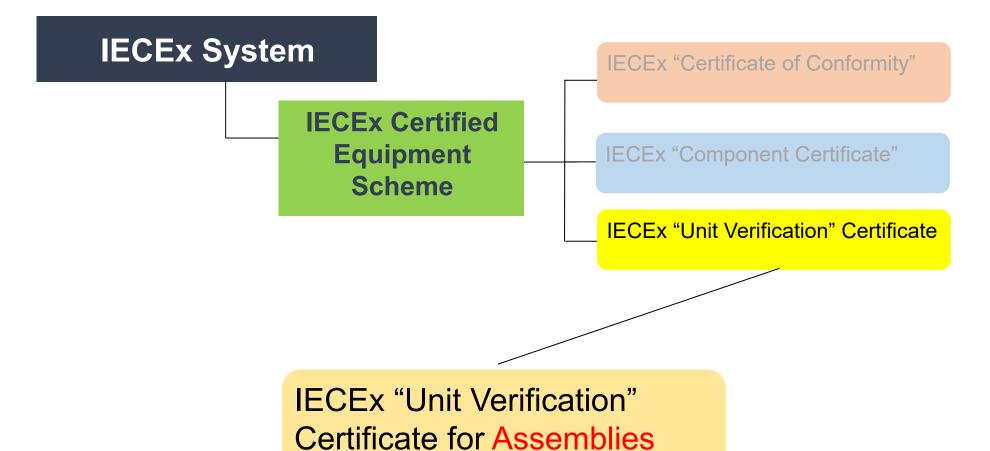


- An IECEx Unit Verification Certificate (UVC) covers a defined number of products/items that are produced under a single production run.
- IECEX UVCs do <u>NOT</u> cover "future" mass production manufacturing runs.
- UVCs are similar in format and content to other IECEx Certificates BUT
 - Have a different title
 - Require a linked ExTR Summary
 - DO NOT require a linked QAR Summary
 - All requirement of all relevant standards apply.
 - Include a special field for specifying the Serial # of covered units
 - <u>Cannot</u> be up-issued to add units or change any details of models, design, construction, testing etcetra











IECEx Certification Schemes



IECEx System

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IECEx Recognised Training Provider Program (RTPP)
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IECEx SERVICE FACILITY Certificate of Conformity

Documents as amended.



- Covers facilities providing services according to
 - IECEx 60079-10-* IEC 60079-14
 - IEC 60079-17
 - IECE 60079-19
- Supported by FAR as a record of ongoing Facility Quality
 Management System Assessment, equipment and staff competence
- Do not expire or require up-issue with a change of the Standard(s)



This certificate is issued as verification that the Service Facility and associated locations were assessed and found to comply with the IECEx Scheme requirements, relating to the type and scope of service listed above. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 03 and Operational



IECEx Certification Schemes



IECEx System

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Certification of Ex Service Providers

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IECEx Recognised Training Provider Program (RTPP)
Recognition of Training Bodies



IECEX PERSONNEL COMPETENCE Certificate of Conformity

NO/XRT/PCAR23.0155/00



- Covers skills, knowledge and experience in work activity combinations (as per IECEx OD 504 based on IEC and ISO/IEC Standards for Ex equipment and services)
- Supported by PCAR as a record of ongoing assessment to verify continued competence
- DOES expire and require reassessment every 5 years





IECEx Online Certificate System

("IECEX OCS")

https://www.iecex-certs.com/#/home

iecex-certs.com/home

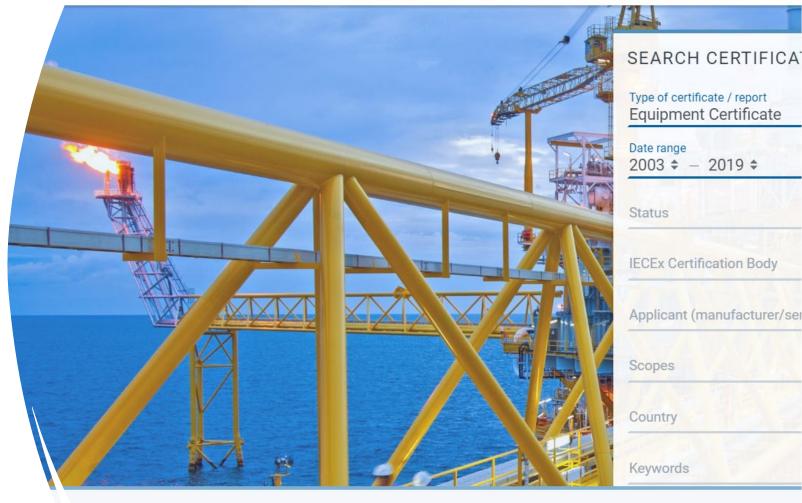


IECEx Certificates

International Electrotechnical Commission System for Certification to Standards Relating to Equipment for Use in Explosive

Search

Export

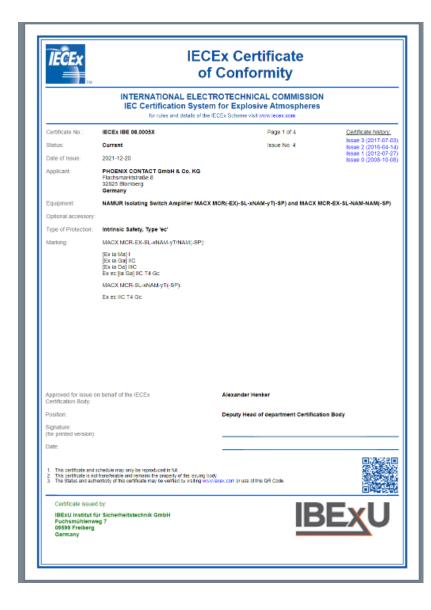


'y 'Contact | IEC offices



IECEx OCS Content





- Certificates and reports always live and current
- Saved, publicly viewable and downloadable as a PDF file
- Provides for Multiple Pages to a Certificate + Attachments
- Page 1 identifies the CB issuing the Certificate
- QR Code for instant verification of downloaded copies of Certificates
- All other certificates in the same series visible and accessible by links in the Certificate History field in upper right of page 1
- Online documents are <u>not</u> signed but facility exists where an ExCB is requested to provide signed (but uncontrolled copies)



IECEX OCS – SECURITY FEATURES

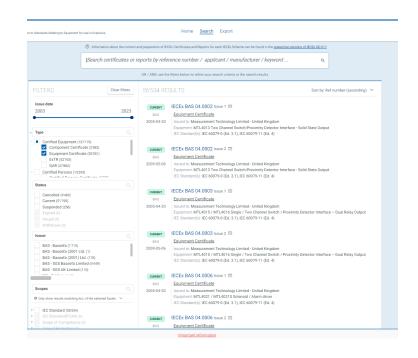


- The online version is the MASTER version >>> Copies as PDF files, printouts etc are UNCONTROLLED and must NOT be trusted as correct, complete or current
- Certificates issued by ALL ExCBs in the one place >>> if not on IECEx website – then not issued!
- Data Backed up by IEC Central Office, Geneva
- Certificate / Report Number <u>automatically generated by</u> <u>system</u> and ALL Certificate #s begin with "IECEx...."
- ExCBs only issue CoCs within their accepted scope
- Certificates + reports can <u>only</u> be deleted by Secretariat



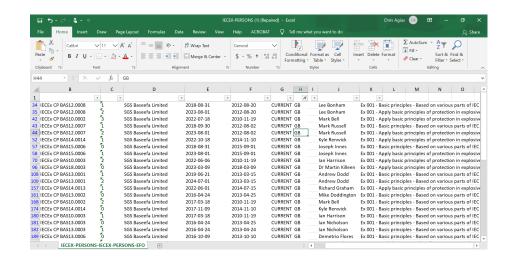
IECEX OCS Tools





Multiple criteria search methods

Download data to Excel with preset format reports >>> sort & filter



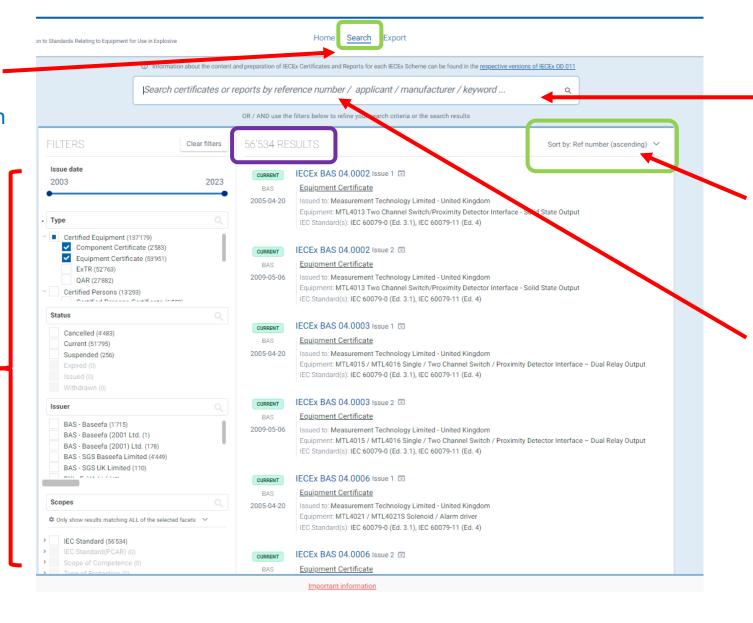


IECEx OCS Search Tools



This standard menu bar item enables a search from anywhere in the OCS

Use any combination of filter criteria to search the full OCS database



Use this if you know the Certificate or Report #

SORT search results by Ref # or Date of Issue

Use this for search of all text in OCS database by keyword or keywords for occurrence of term

TIP 1: surround terms with "..." for exact match searching
TIP 2: use '+' to search by multiple terms



For your clients ... IECEx Animated Videos





Certified Equipment

https://www.iecex.com/assets/Uploads/Video/IECEx-Introduction-Animation-2021-MP4-1080G.mp4

Certified Service Facilities

https://www.iecex.com/assets/Uploads/Video/iecex-service-facilities-scheme-final.mp4-1080p.mp4

Certified Personnel Competence

https://www.iecex.com/assets/Uploads/Video/IECEx-personnel-competence-scheme-final.mp4-1080p.mp4



QUESTIONS & DEMONSTRATIONS





International Electrotechnical Commission System for Certification to Standards Relating to Equipment for Use in Explosive Atmospheres (IECEx System)



Information ▼ Publications ▼ Members' Area ▼ Certificates & Licenses ▼ Meeting & Events ▼ Contact

IEC e-tech News

Are your tank wagons at risk of electros...

Large amounts of liquids can be transported over long distances in an eco-f...

Reducing risks in oil and gas transporta...

The oil and gas sector, like many industries, relies heavily on transportat...

Protecting people and equipment from exp...

Interview with the Chair of IEC Technical Committee 31, Martin Thedens.



IECEx Informational Video

Please view this animation video for an introduction to the IECEx 02 Certified Equipment Scheme



From the IEC Blog

Latest blog articles about IECEx



The benefits of IEC Conformity Assessment

Around 390 people from 87 countries attended the IEC webinar on the penefits of IEC Confor... Read more



Discover benefits of IEC Conformity Assessment certification in upcoming

Many of us encounter electrical and electronic equipment in daily life with home appliance...Read more



How IEC contributes to the conservation and sustainable use of the world's oceans

The United Nations organizes World Oceans Day on June 8 to draw attention o the impact of...Read more

Quick Links

Certification Bodies (ExCBs) - Certified Equipment Scheme

Certification Bodies (ExCBs) - Certified Service Facilities

Certification Bodies (ExCBs) - Personnel Competencies

Certification Bodies (ExCBs) - Conformity Mark Licensing

IECEx Recognised Training Providers (RTPs)

ExTAG Decision Sheets List

IEC TC31 & IECEx Meeting Schedule

IECEx Website Guides

About IECEx

IECEx Certificates

IECEx Informational Video - Intro to IECEx 02 Certified Equipment Scheme

Members Quick Guides

Implementation of IECEx single logo trademark d Introduction reference document ExMC/1691/lr

IECEx 01B - Guidance for the use of the IECE Ed.4.0

News and Featured

This article originally appeared in Haz and is republished with kind permiss

Hazardex 2021 September IEC mystifying the new terminolor

Hazardex 2021 August IEC increasing threat of cybr

Hazardex 2021July II information

Hazardex 2021 vision

Hazard issur

More info available

a www.iecex.com

